

FILMA DD SOLUBLE CUTTING FLUID

(Code: 7125)

DEFINITION

FILMA DD is a general purpose chlorine free soluble cutting fluid. It forms a stable milky emulsion of high lubricity when diluted with water and is resistant against bacterial spoilage.

PROPERTIES

Grade ISO	32
Viscosity @ 40 C cSt	32.0
Viscosity @ 100 C cst	5.9
Colour	Clear Amber Colour

APPLICATIONS

FILMA DD is designed for machining applications such as drilling, milling, tapping and threading of high carbon alloy and stainless steels.

Recommended Dilutions in water

Material/Operation	Mild Steel	Alloy Steel	Aluminium
Milling Turning Drilling	4%	5%	5%
Sawing	4%	4%	5%
Tapping Threading	7%	10%	7%

PACKAGE SIZE

205 Litre, 60 Litre, 20 Litre.

• Materials Safety Data Sheet for this product can be obtained by visiting Ausfield Lubricants Website www.ausfieldlubricants.com.au

• All Packages should be stored under cover to avoid water contamination and fading. Products should not be stored over 60°C

• Due to continual product research and development, the information contained herein is subject to formulation change without notice. Values stated are average values only and may vary due to manufacturing tolerances

AUSFIELD LUBRICANTS

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